Hawkeye Pedershaab™

Concrete Technologies Worldwide

Spacers & Reinforcement Accessories

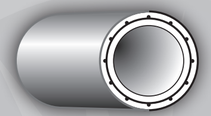
HawkeyePedershaab Spacers and Reinforcement Accessories for Virtually Every Concrete Product

HawkeyePedershaab is the source for reinforcement spacers and accessories. Over the years we have developed a full family of spacers and accessories, both metal and plastic for virtually every concrete product... round, arch and elliptical pipe, manholes, box sections, catch basins, septic tanks and for other cast-in-place products, vertical and flatwork.

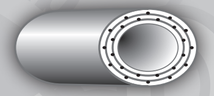
This catalog lists the various spacers and accessories we stock... for immediate shipment. Each spacer has been designed and tested to perform dependably, quickly, and simply...to cut your labor costs, boost your productivity, and improve your product's quality. Nowhere will you find a more innovative line of spacers designed to simplify your most basic or toughest spacing applications.

All spacers and accessories are available directly from Hawkeye-Pedershaab and our Eastern Canada exclusive distributor StelCrete Industries, Ltd. For samples or to discuss your spacing needs, give us a call...We're the Spacer Specialists! Chances are we've already solved your problem...with a proven HawkeyePedershaab spacer or accessory.

For speedy delivery of your spacers, warehouses are located throughout North America. To order, just call our Central Order Number: **1-800-626-1451**. Central and Eastern Canada customers call **1-866-924-0837,** ext. **4239** Your spacers will be shipped from the distribution center nearest you.



Round Pipe, Single Cage
Pages 8, 9, 10, 11, 14



Elliptical Pipe
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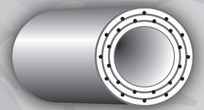

Round Pipe, Double Cage
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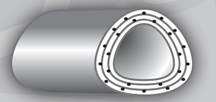

Arch Pipe
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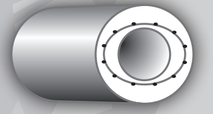

Round Pipe, Elliptical Cage
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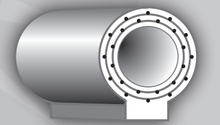

Pre-Bed Pipe
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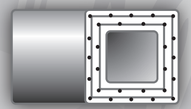

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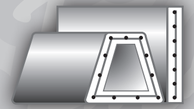

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Distribution Centers

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info@hawkeyepedershaab.com
www.hawkeyepedershaab.com

TangleFree Spacer Handling Cart

ERGONOMIC SPACER HANDLING SYSTEM

Improves ergonomic conditions in spacer installation
The TangleFree Cart transports the spacers right to the job, places the spacers at a comfortable height for workers and eliminates reaching, bending and lifting. This reduces the risk of injury to your workers.

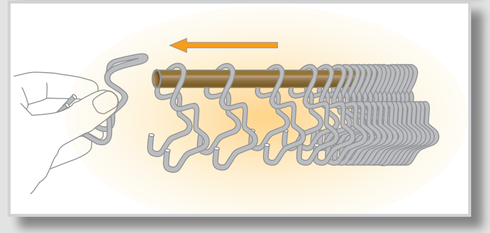
Eliminates tangling
By using our TangleFree "spacer-on-a-stick" packaging technique with our TangleFree Handling Cart, the spacers come out of the carton and slide right onto the adjustable hangers tangle free and ready to install on your cages. No more fighting with spacers that are a tangled mess before each job.

Reduces production costs
You no longer need to waste time and money untangling your spacers. You can also reduce the amount of loss due to spacers spilling onto the production floor while they are being untangled.

Keeps everything organized
All the spacers and installation tools needed for the job can be carried on the TangleFree Handling Cart and transported right to the cage assembly area.

TangleFree Spacer Handling Cart

Patent Pending



TangleFree = Hassle Free

TangleFree Box-Lok

WELDLESS BOX SPACER

Spaces reinforcement in box sections — with no welding required

The Box-Lok's special configuration tightly locks the inner and outer cages into an integral unit of reinforcement; and it spaces both cages from the form surfaces. Accurate. Fast to install. And absolutely no welding is required.

Improve box quality

Welding can decrease the cross-sectional area or affect the tensile properties of your reinforcement. Since no welding is required, your reinforcement works at proper design strength.

Two-way lock

Each end of the Box-Lok fully encircles and grips the circumferential wire to prevent cage movement in any direction. The Box-Lok automatically adjusts to different wire gauges for a tight fit every time.

The Box-Lok installs to the cage in seconds with a simple lever tool. First, place either end of the Box-Lok around the inner cage and rotate 90°.

Second, insert lever tool through the unsecured end and pull down, pivoting against the outer cage, until the Box-Lok snaps into place.

Cut production costs

There's no need for welders or skilled laborers. Eliminate welding wire and wire ties. The Box-Lok installs in seconds. With Box-Lok cage fabrication costs decrease and output increases.

Tangle Free

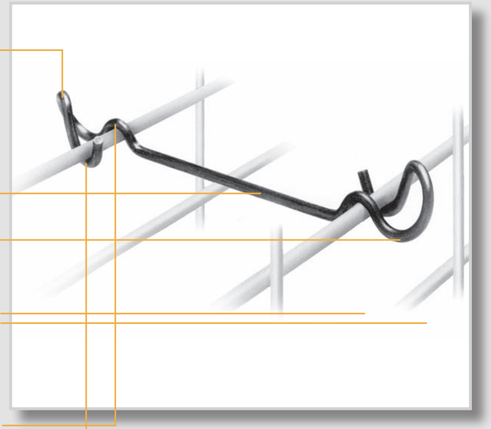
The special TangleFree "spacer-on-a-stick" packaging Technique allows the Box-Lok to be removed from the carton tangle free and ready for installation.

Simple Installation

1. Loop either end of the Box-Lok spacer around the inner cage and then rotate 90° by hand.

2. Insert the lever tool through unsecured end and under outer cage. Then pull down until the Box-Lok snaps into place.

The Box-Lok holds both inner and outer lines with a full circle grip.



Spacing loop assures accurate concrete cover. Different covers are available for a variety of applications.

Constructed of high-strength spring steel, the Box-Lok grips cages with a powerful torsion-lock. Prevents displacement and makes for strong, rigid cage assemblies. Heavy duty sizes available for larger wall thicknesses.

Generous radius forms "shoehorn" to guide form equipment when lowered past completed cages.

Standard sizes designed for wire diameters up to 3/8". Sizes for wire or re-bar diameters up to 3/4" or double mats also available.

Detents guide cages into position and accurately space them the proper distance.

1-800-626-1451

Box Section Spacer

ACCURATE BOX REINFORCEMENT SPACER

Designed especially for box sections

The HawkeyePedershaab Box Section Spacer is an accurate, simple, low-cost method of spacing reinforcement cages in concrete box sections. The Spacer connects the inner and outer cages into an integral unit of reinforcement and accurately spaces each cage from both form surfaces to achieve the specified concrete cover. Designed for use with all production processes, the Box Section Spacer greatly simplifies the accurate placement of box reinforcement. The cage circumferential wires are simply spread against the spacer loops and welded. This automatically holds the cages the required distance apart, braces the cage from being forced together while the form is being filled, and accurately spaces each cage from the form surfaces. A wide range of HawkeyePedershaab Box Section Spacers covering the most popular sizes of box sections are stocked for immediate shipment. Other sizes are available on special order.

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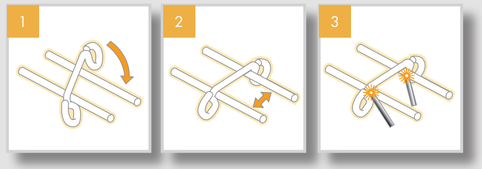
Simple Installation



1. Place Box Section Spacer onto circumferential wires.

2. Spread cages against Box Section Spacer loops. This automatically sets the distance between the cages and accurately spaces each cage from the form surfaces to achieve the specified concrete cover.

3. Weld Box Section Spacer to each cage. Cages are now locked into an integral unit of reinforcement and are spaced from each form surface.

"Loop-end contact" braces against crushing impact forces.

Large radius forms "shoehorn" to guide form equipment over or into the cage assembly to guard against form equipment snagging or damaging the cage assembly.

Spacer loops automatcally space each cage 1" from both form surfaces for the proper concrete cover. Special covers are available on special order.

Generous radius permits a large contact area between the circumferential wire and the Spacer for an easy, strong fillet weld.

www.hawkeyepedershaab.com

TangleFree Lever-Lok

HIGH PERFORMANCE DOUBLE CAGE SPACER

Positively positions double cage reinforcement!
HawkeyePedershaab's patented lever-applied locking technology brings a new dimension in spacing performance to double cage concrete pipe. Unlike conventional spacers, the performance of the Lever-Lok is not dependent on the accuracy of the rolled cages. You get dependable and positive cage placement in the toughest applications.

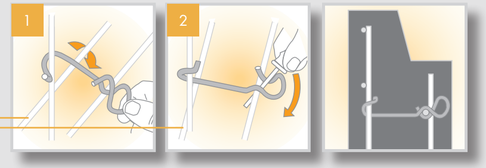
Dependable, double-lock grip!
The Lever-Lok surrounds the vertical of the inner cage and encircles the circumferential of the outer cage. When applied to the cage, the Lever-Lok clamps to each cage under constant spring tension. Movement of the inner and outer cages is completely restricted.

Simple to install!
The Lever-Lok installs to the cages in seconds with a simple lever tool. Place the non-spacing end of the Lever-Lok around the longitudinal wire of the inner cage and rotate 90°. Insert the lever tool through the spacing end and pull down, pivoting against the outer cage, until the Lever-Lok snaps into place.

Improves pipe quality!
Dislodged spacers disturb cage placement which can reduce pipe strengths and expose the reinforcing steel. The Lever-Lok's patented design assures a tight fit for dependable performance under the toughest conditions.

Tangle Free
The special TangleFree "spacer-on-a-stick" packaging Technique allows the Lever-Lok to be removed from the carton tangle free and ready for installation.

Simple Installation

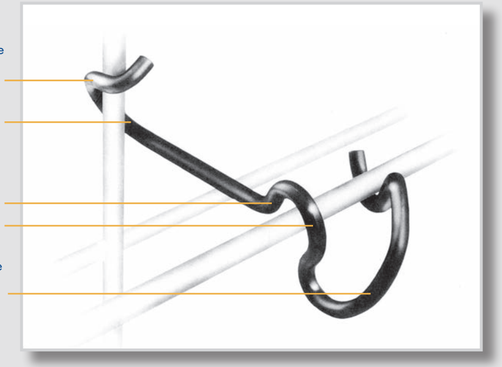


Inner Cage

1. Hook Lever-Lok tail around inner cage longitudinal wire then snap the spacing eye over outer cage circumferential wire.

2. With the end of the Lever-Lok tool bearing against the circumferential wire pull down. When the offset hook is under the circumferential wire, release tool. The Lever-Lok will lock into position.

Dependable, double-lock grip



Standard sizes available for a wide range of B and C wall thicknesses.

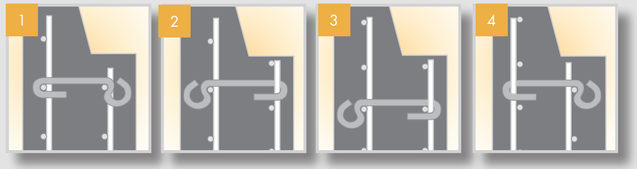
Circumferential wire of inner cage is surrounded to restrict cage movement in both directions.

Special detents hold spacer in position until lever-locked.

Spacing end assures the required ASTM 1" of concrete cover. 1 1/4" cover also available.

Spa-Stir

AUTOMATIC REINFORCEMENT SPACER/STIRRUP



Automatically spaces double cage reinforcement
The Spa-Stir automatically locks two cages into an integral unit of reinforcement and spaces from a single form surface to achieve the proper concrete cover. No welding, cutting, bending, or skilled labor is required. Just snap the Spa-Stir into place and it is securely locked.

Improves pipe quality
When used as a spacer, the Spa-Stir's stirrup action resists pipe shear and tensile stresses at critical locations and increases pipe strength with no extra material costs. Also, locking two cages into one unit with the Spa-Stir increases pipe stability and reduces fall-out after stripping.

Versatile
The Spa-Stir is easily used with most manufacturing processes... vibration, packerhead, wet cast, and others. In applications such as wet cast, elliptical cage in round pipe, and elliptical pipe production; the high strength of the Spa-Stir fits any circumferential wire spacing and all wire diameters up to 1/2". A full range of sizes for both B Wall and C Wall concrete pipe are stocked for immediate shipment. Special sizes are available on request.
The versatility of the Spa-Stir is illustrated above. The Spa-Stir illustration **#1** contacts the jacket and is locked to the circumferential wires of each cage. The 45° twist on the Spa-Stir's hooked end allows the Spa-Stir to be locked to a longitudinal wire illustration **#2** or the intersection of a vertical and circumferential wire illustration **#3** for maximum strength. In packerhead applications, the Spa-Stir illustration **#4** positively centers the outer cage in the jacket while the inner cage is locked to the outer cage.

Bearing radii on both ends designed to permit use on full range of wire sizes.

Detent designed to assure positive lock when snapped into place. Keeps cages locked into one unit during handling and placement into forms.

"Loop-end contact" braces against crushing loads

Large radius forms "shoe horn" to guide form equipment when lowered past completed cages.

45° twist on hook end allows interchangeable use on both circumferential wires or longitudinal wires.

Extra long hook end designed for anchorage requirement of stirrup application. Also prevents unlocking if struck by form.

Accurate spacing loop assures 1" concrete cover as required in most specifications. Other covers are available on special order.

Generous "shoe horn" assures easy installation of Spa-Stir by gently compressing mesh to proper locking tension.

TangleFree Maxi-Jax

THE MAXIMUM-STRENGTH SPACER

Built to space the toughest jobs

Maxi-Jax is the maximum strength spacer. The spacer is so strong that it can be used in applications that previously required costly-to-install weld-on spacers.

Use the Maxi-Jax with all production methods. Even such demanding applications as centrifugally spun or pre-bed concrete pipe. It will economically space steel in such products as large diameter concrete pipe; arch; elliptical; pre-bed products; and round pipe with elliptical cages.

With a range of sizes in stock for immediate shipment to fit 2", 3" and 4" mesh spacings and a variety of concrete covers, the Maxi-Jax makes difficult spacing jobs...a snap!

The spacer strong enough for lever installation

The Maxi-Jax is so strong and develops such a powerful locking force on heavy cages...that a special loop has been built into the Maxi-Jax so a lever tool can be used to snap the Maxi-Jax onto the cage.

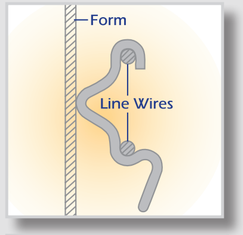
Easy Installation

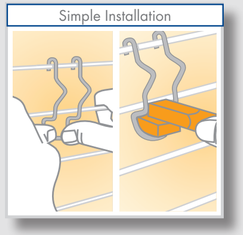
To install, the Maxi-Jax is hung from the upper circumferential wire and a lever tool is inserted into the built-in loop. By moving the lever tool downward, the cage circumferential wires are slightly deflected and the Maxi-Jax's locking jaws open and move inward until the spacer snaps onto the cage with a powerful locking tension. The generous radius on the lower locking jaw allows hand installation without lever assistance on light and medium cages.

Tangle Free

The special TangleFree "spacer-on-a-stick" packaging Technique allows the Maxi-Jax to be removed from the carton tangle free and ready for installation.

For light and medium cages, hand installation of the Maxi-Jax is normally possible. For heavy cages, a lever is applied to the loop and cage circumferential wires to snap the Maxi-Jax locking jaws into place

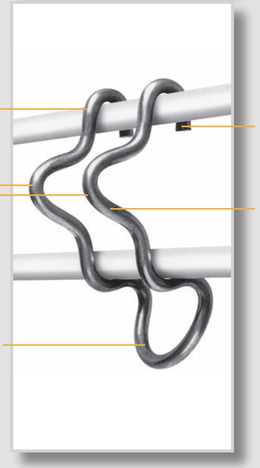




High strength spring steel wire construction. Resists crushing, buckling, and bending. Spring steel constantly clamps the circumferential wires for a tight fit that resists the impact forces associated with large pipe production.

Wide stance, double bearing area for extra strength and stability. Withstands the twisting forces created during the packerhead process and provides increased resistance to crushing impact forces.

Built-in loop for lever tool installation onto heavy cages. Lever tool pries the Maxi-Jax onto the cage for an extra tight, spring tension lock. Provides the staying power required for large pipe production.



Extra long hooked ends with a generous radius to fully wrap and securely fit heavy gauge wires. Guards against spacer popping or twisting off when struck or slid over packerhead jacket splices. Note: Also available with hooked ends that fit larger diameter wire or layered cage assemblies.

Unique "V" shape distributes impact forces directly into the circumferential wires to withstand forces that normally would spread or pop other spacers off the cage. The inclined surfaces also guide or "shoe-horn" the form equipment over or into the cage assembly to guard against form equipment snagging or damaging the cage.

TangleFree E-Z Klip

SINGLE CAGE REINFORCEMENT SPACER

Economically spaces reinforcement in pipe, manholes, and other products

The E-Z Klip is a low cost reinforcement spacer for small and medium diameter concrete pipe, manholes, and other reinforced concrete products. It's simple to use. Locks tightly to a variety of reinforcement sizes. And it's especially designed for use with the vibration, packerhead, and wetcast production methods.

Fast and easy installation

To space reinforcement, simply snap the E-Z Klip onto the cage. No welding, cutting, or bending is required. Unskilled personnel can easily do an accurate and reliable spacing job. Sizes are available for spacing to a variety of concrete covers.

Resists twisting and pop-off

Constructed of high-strength spring steel wire, the E-Z Klip tightly locks to reinforcement with a constant spring-tensioned grip. Additionally, the E-Z Klip's smooth, rounded dual bearing surfaces glide over form surfaces and uneven jacket splices.

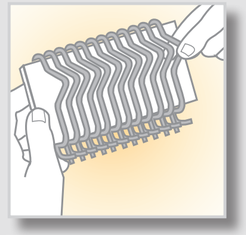
Better hydrostatics and surface appearance

The E-Z Klip's spring steel configuration resists inward deflection and distortion. There's no wide band to popout after stripping and cause surface bulges or cracks. The E-Z Klip's slim profile permits virtually unrestricted concrete movement. There's no wide band to block flow and create voids that lead to hydrostatic leaks.

Tangle Free

The special TangleFree "spacer-on-a-stick" packaging Technique allows the E-Z Klip to be removed from the carton tangle free and ready for installation.

For fast installation, E-Z Klip spacers are prealigned and packaged on convenient handling strips. The E-Z Klip snaps on by hand. No tools, cutting, or welding is required.

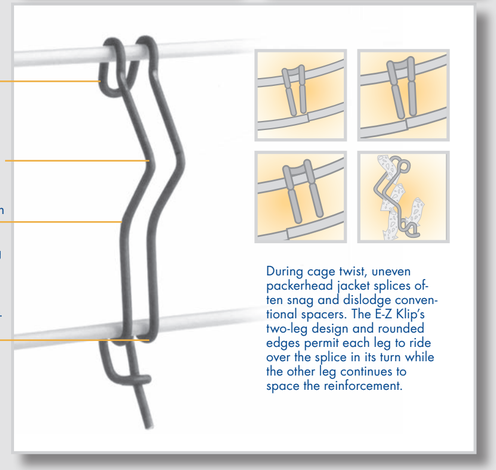


Long hooked ends securely wrap around circumferential wires. Resists pop-off or dislodgement of spacer if twisted.

Smooth, rounded spacing surfaces. Prevents gouging or scarring of inner form surfaces and glides over uneven jacket splices.

"U-Shaped" configuration guides or "shoehorns" cages past form equipment to prevent snagging during form assembly.

Constructed of high strength spring steel wire. Resists inward deflection and tightly clamps to circumferential wire for a secure fit.



During cage twist, uneven packerhead jacket splices often snag and dislodge conventional spacers. The E-Z Klip's two-leg design and rounded edges permit each leg to ride over the splice in its turn while the other leg continues to space the reinforcement.

SpeedKlip II

CAGE SPACING JACK

Spaces reinforcement in pipe, manholes, and other products

The SpeedKlip II is used to position reinforcing cages and mesh in concrete pipe, manholes, and other precast products. The SpeedKlip II quickly attaches to the reinforcement with a simple twist lock and spaces the reinforcement from the form surface to the desired concrete cover.

Fits all spacings and gauges

The SpeedKlip II's unique circumferential wire to longitudinal wire locking principle allows just one size of SpeedKlip II to fit all mesh spacings...2'', 3'', 4'', 6'', even spiral cages and the SpeedKlip II automatically adjusts to different wire diameters for a tight secure fit. With the SpeedKlip II, there's no need to inventory spacers for different mesh spacings and wire gauges.

1. Place the SpeedKlip II in firm contact with the cage at the intersection of the circumferential wire and the longitudinal wire. The spacing "V" points toward the form surface.
2. Pivot lever (A) and slide against longitudinal wire (B). The SpeedKlip II will now be firmly gripping the circumferential wire.
3. Lock lever to the longitudinal wire. SpeedKlip II is now firmly locked into position.

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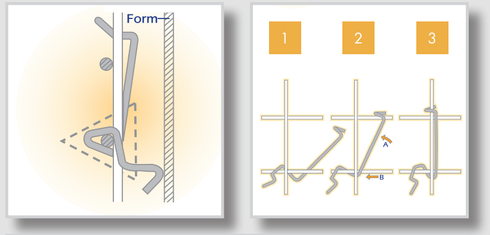
Simple Installation



Delta grip automatically adjusts to fit a wide range of wire sizes. The SpeedKlip II can be installed horizontally or vertically, and can space the reinforcement from either the core or jacket surfaces.

Longitudinal wire to circumferential wire lock fits any wire spacing, including spiral cages.

High strength spring steel plus long locking lever gives a counter force bracing principle to assure positive lock-on... virtually impossible to dislodge.

"V-shaped" spacing jack provides accurate spacing from surface. Smooth, rounded shape insures a smooth contact point at the form surface and helps prevent jacket scratches. Spacing jack lengths are available for different covers.

Delta shape, plus spring steel provides spacing jack with a "roll-with-the-punch" feature — absorbs the shock when accidentally struck by form equipment and springs back into spacing position.

Ca-Jax II

CAGE SPACING JACK

Spaces reinforcement in pipe, manholes, and other products

The Ca-Jax II is used to position reinforcing cages and mesh in concrete pipe, manholes, and other precast products. The Ca-Jax II quickly attaches to the reinforcement with a simple twist lock and spaces the reinforcement from the form surface to the desired concrete cover.

The small diameter, high strength spacing jack is offset to clear both the circumferential wire and the longitudinal wire permitting unrestricted compaction of concrete around the jack. This compaction is necessary to prevent voids which can cause leakage.

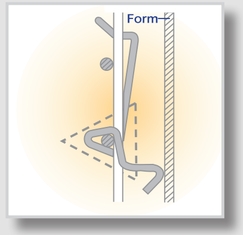
Fits all spacings and gauges

The Ca-Jax II's unique circumferential wire to longitudinal wire locking principle allows just one size of Ca-Jax II to fit all mesh spacings...2'', 3'', 4'', 6'', even spiral cages and the Ca-Jax II automatically adjusts to different wire diameters for a tight secure fit. With the Ca-Jax II. There's no need to inventory spacers for different mesh spacings and wire gauges.

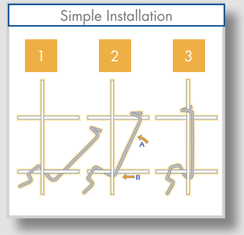
1. Place the Ca-Jax II in firm contact with the cage at the intersection of the circumferential wire and the longitudinal wire. The spacing jack points toward the form surface.
2. Pivot lever (A) and slide against longitudinal wire (B). The Ca-Jax II will now be firmly gripping the circumferential wire.
3. Lock lever to the longitudinal wire. The Ca-Jax II is now firmly locked into position.

The Ca-Jax II attaches with a fast, easy twist lock — no welding, tying, cutting, or bending.

The delta grip automatically adjusts to tightly grip any wire size. The rounded spacing jack insures a smooth contact point at the form surface, improves hydrostatics, and helps prevent jacket scratches.



Simple Installation



Longitudinal wire to circumferential wire lock fits any wire spacing, including spiral cages.

High strength spring steel plus long locking lever gives a counter force bracing principle to assure positive lock-on... virtually impossible to dislodge.

Delta shape, plus spring steel provides spacing jack with a "roll-with-the-punch" feature — absorbs the shock when accidentally struck by form equipment and springs back into spacing position.

Direct force bracing of the jack assures accurate spacing from the outside surface of all diameter wires. Spacing jack lengths are available for most concrete covers, standard or special.

Available for regular or heavy duty

The Ca-Jax II is available in two styles to cover a wide range of job applications. The Ca-Jax II regular duty Ca-Jax fits wire diameters up to 3/8" and is used in such applications as small and medium diameter concrete pipe and manhole products. The Series M heavy-duty Ca-Jax fits wire diameters up to 1/2" and is used in heavier applications such as large diameter concrete pipe and large reinforced concrete products.

Small diameter, high strength jack is offset to clear both the circumferential wire and longitudinal wire permitting unrestricted compaction necessary to prevent voids which can cause leakage.

TangleFree Snap-Lok

RE-BAR FASTENER

Tying re-bar is a snap

The Snap-Lok permits re-bar to be fastened quickly and efficiently... just snap it on. Its spring steel construction tightly binds the re-bars together. With Snap-Lok, unskilled labor can simply and effectively tie re-bars and construct stable re-bar assemblies.

In-stock availability

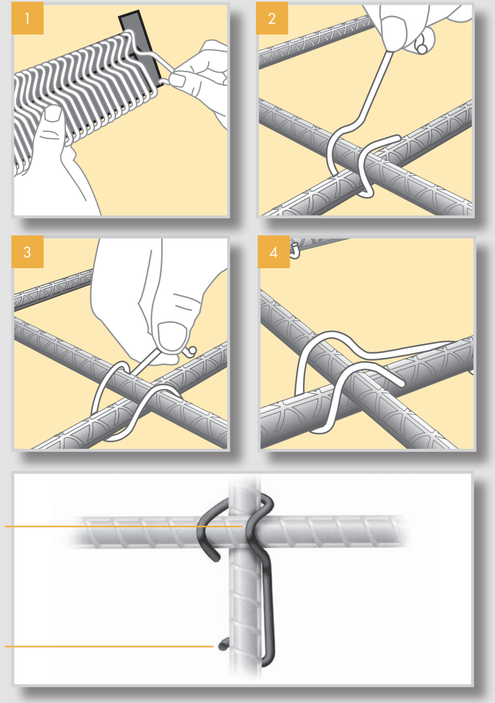
The Snap-Lok is available in different sizes for tying any combination of #3, #4, #5 and #6 re-bar. Sizes are in stock for immediate shipment.

Tangle Free

The special TangleFree "spacer-on-a-stick" packaging Technique allows the Snap-Lok to be removed from the carton tangle free and ready for installation.

Hawkeye Pedershaab
Concrete Technologies Worldwide™

Simple Installation



Snap-Lok quickly wraps around crossed re-bars and snaps into place.

Snap-Lok's spring steel construction leverages bottom re-bar against top rebar with constant pressure — no matter what stresses are being applied to overall re-bar assembly.

1-800-626-1451

Grout Tube Lok

GROUT TUBE LOK

The Quick and Easy way to position grout tubes in concrete pilings

Quick and Easy

Simply snap the Grout Tube Lok on the strand wire to precisely position the grout tube in the form. No cutting, tying, or measuring is required.

Precise and Secure

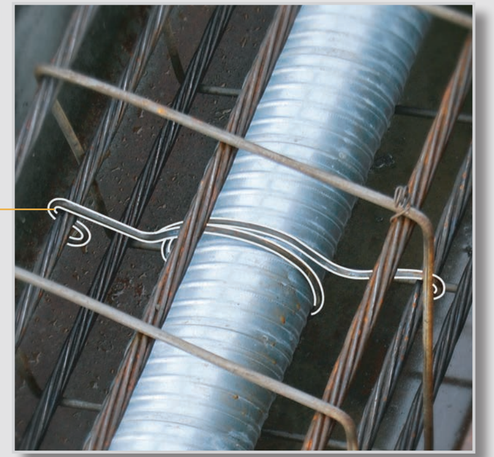
Precisely manufactured, the Grout Tube Lok consistently and accurately positions the grout tube. Dependence on skilled labor is virtually eliminated.

Reduces Costs

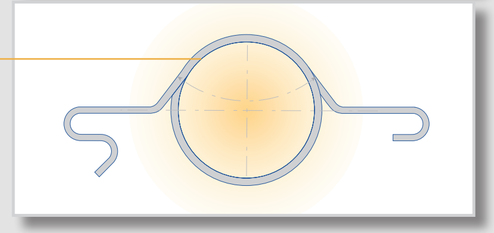
The Grout Tube Lok replaces time-consuming and cumbersome methods of placing grout tubes, reducing labor and manufacturing costs.

Hawkeye Pedershaab
Concrete Technologies Worldwide™

Simple Installation



Simple snap-on installation streamlines grout tube placement, saving time and labor.



Standard and custom sizes available for virtually any application.

www.hawkeyepedershaab.com

Non-Corrosive Spacers

CONCRETE REINFORCEMENT SPACERS

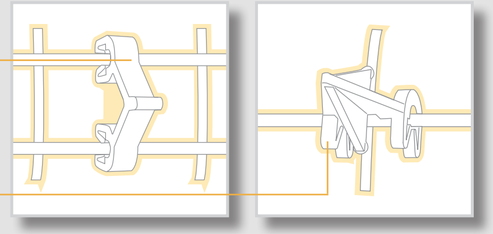
Use HawkeyePedershaab Pyramid-Lok, Fas-V-Lok and Wheel-Lok plastic spacers to position wire reinforcement during concrete production. These durable, non-corrosive plastic spacers incorporate an interlocking feature that "locks" them in place.

This system eliminates the movement of the spacer and helps prevent the reinforcement from shifting during production. The end result is a uniform concrete cover.

- Use with precast or poured-in-place structures (i.e. pipe, manholes, slabs, floors, wall panels, box culverts and more – anywhere wire reinforcement is required)
- Interlock feature helps eliminate spacer movement to maintain constant reinforcement placement and uniform concrete cover
- Easy to use, tangle-free
- Virtually eliminates the rejection of product due to misplaced reinforcement – a tremendous cost savings!
- Easily snaps onto horizontal or circumferential wires
- More placement versatility than other spacing alternatives
- Made of durable non-corrosive, recycled plastic
- Safe to handle – eliminates handling injuries
- Wide variety of sizes available to provide concrete covers (in 1/4" increments)

Fas-V-Lok
For 2" and 3" Mesh. Patented interlock feature that "Locks"

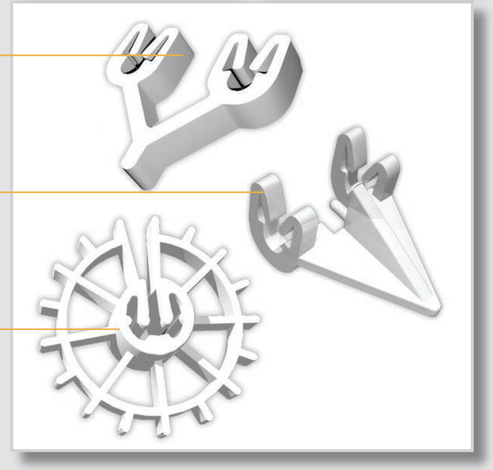
Pyramid-Lok
For Use With Welded Wire Fabrics and Spiral Cages



Fas-V-Lok Plastic Spacer

Pyramid-Lok Plastic Spacer

Wheel-Lok Plastic Spacer



Plas-Tips

PLASTIC END TIPS

Prevents exposed steel

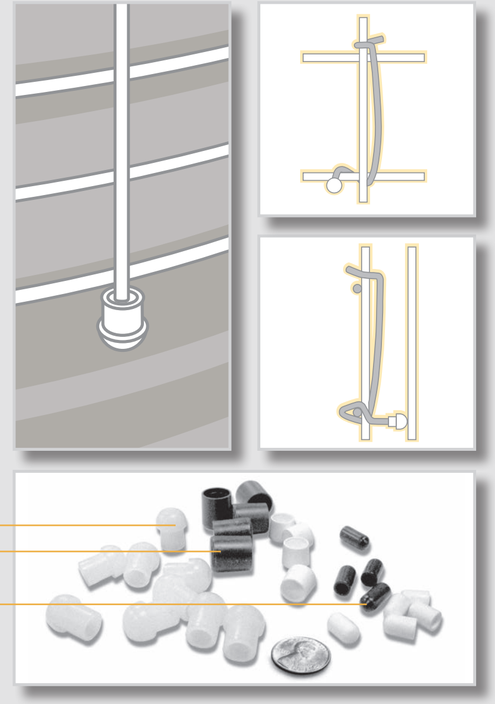
HawkeyePedershaab Plas-Tips are polyethylene tips that quickly press-fit over the ends of vertical reinforcement wires or spacers to prevent the exposure of steel in concrete products. Plas-Tips are used when specifications do not permit the exposure of any steel ends; or in applications such as architectural products where surface rust stains caused by exposed steel would not be desirable.

Use on vertical reinforcement wires

Plas-Tips are often used in concrete products to cap the ends of the circumferential wires on reinforcement cages. The Plas-Tips are used where the circumferential wires contact the bottom pallet. Various sizes of Plas-Tips are available to fit different wire gauges.

Use on Spacers

When specifications require it, Plas-Tips can be used to cap the end of M-Series HawkeyePedershaab Ca-Jax reinforcement spacers. This prevents the exposure of any steel contact at the product surface. Plas-Tips can also be used to cap wires that are welded to the cage for spacing purposes.



Style B
Fits wire sizes .192", .207", .225", .262", and .306"

Style C
Fits. wire sizes .375", .438" and .500"

Style A
Fits wire sizes .188", and .250",

OUR COMMITMENT

The products of the HawkeyePedershaab company did not emerge overnight. Much as a journey begins, so did our company. With our start as a concrete pipe manufacturer, we learned the business and developed products for our own use.

And as we made our way we've had our ideas. Some good. Some cast aside. And possibly, a few great ones. Through it all we gleaned the best. Worked hard to perfect them. And continue to innovate.

We are committed to this industry. Simply put, our goal is to make your job, your company, and your products the best they can be. Your continuing success depends on it. So does ours.

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